



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2344**Job Sheet 171396**

Part No: D2344

Job Qty: 12 ea

Part Name: Deck Plate Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/31/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 2/12/18

Type: Stock

Description:

Note: DWG REV F IPP Rev:D 00.06.26 Removed P/O for powder coat EC IPP Rev:E 07-07-04 Asper Rev F JLM

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	2/10/18	2/10/18	0.00	0.00	Start Up Waterjet		SC 18/03/27
100	Waterjet	12 pcs	2/10/18	2/10/18	0.11	1.94	Waterjet1		SC 18/03/27
120	QC	12 pcs	2/10/18	2/10/18	0.00	0.00	QC8		38
130	Small Fab	12 pcs	2/10/18	2/10/18	0.00	1.59	Small Fab		38
140	QC	12 pcs	2/10/18	2/10/18	0.00	0.00	QC5		38
150	HandFinish	12 pcs	2/10/18	2/10/18	0.00	0.66	HandFinish1		SA 18/04-02
155	QC	12 pcs	2/10/18	2/10/18	0.00	0.00	QC7		38
160	Powdercoat	12 pcs	2/12/18	2/12/18	0.00	0.43	Powdercoat4		38
170	QC	12 pcs	2/12/18	2/12/18	0.00	0.00	QC3		38
180	Packaging	12 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3		38
190	QC21-SA	12 Ea	2/12/18	2/12/18	0.00	0.00	QC21		38

Part Op 100 - 1-Cut as per dwg prog rev: F dwg rev: F

Descriptions: 130 - 1-Deburr sharp edges 2-Countersink holes per Dwg.D2344

160 - START TIME: 11:40

OUT: 3:00 FINISH: 12:10 M138700

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	8.9400 sf (.745 ea)	90-Start up Operation	

11.5

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.063	9	148	0



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Container No: S055691



Part: D2344

Job No: 171396

Serial No/Batch: S055691

Revision:

Inspector:

Date: 03/27/18



Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Litter Deck Plate Kit (350)	6.223Inches ± 0.010	6.233 6.213	6.232	
2	Litter Deck Plate Kit (350)	5.598Inches ± 0.010	5.608 5.588	5.599	
3	Litter Deck Plate Kit (350)	4.869Inches ± 0.010	4.879 4.859	4.868	
4	Litter Deck Plate Kit (350)	3.889Inches ± 0.010	3.899 3.879	3.888	
5	Litter Deck Plate Kit (350)	3.096Inches ± 0.010	3.106 3.086	3.095	
6	Litter Deck Plate Kit (350)	2.891Inches ± 0.010	2.901 2.881	2.890	
7	Litter Deck Plate Kit (350)	16.973Inches ± 0.010	16.983 16.963	16.973	
8	Litter Deck Plate Kit (350)	0.450Inches ± 0.010	0.460 0.440	0.450	
9	Litter Deck Plate Kit (350)	4.423Inches ± 0.010	4.433 4.413	4.422	
10	Litter Deck Plate Kit (350)	4.723Inches ± 0.010	4.733 4.713	4.724	
11	Litter Deck Plate Kit (350)	1.202Inches ± 0.010	1.212 1.192	1.200	
12	Litter Deck Plate Kit (350)	5.869Inches ± 0.010	5.879 5.859	5.870	
13	Litter Deck Plate Kit (350)	4.654Inches ± 0.010	4.664 4.644	4.655	
14	Litter Deck Plate Kit (350)	0.656Inches + 0.005 - 0.000	0.661 0.656	0.656	Diameter
15	Litter Deck Plate Kit (350)	1.888Inches ± 0.010	1.898 1.878	1.888	
16	Litter Deck Plate Kit (350)	2.285Inches ± 0.010	2.295 2.275	2.286	
17	Litter Deck Plate Kit (350)	2.683Inches ± 0.010	2.693 2.673	2.684	
18	Litter Deck Plate Kit (350)	0.171Inches + 0.005 - 0.000	0.176 0.171	0.172	Diameter
19	Litter Deck Plate Kit (350)	3.491Inches ± 0.010	3.501 3.481	3.490	
20	Litter Deck Plate Kit (350)	0.191Inches + 0.005 - 0.000	0.196 0.191	0.191	Diameter
21	Litter Deck Plate Kit (350)	3.123Inches ± 0.010	3.133 3.113	3.125	
22	Litter Deck Plate Kit (350)	1.975Inches ± 0.010	1.985 1.965	1.976	
23	Litter Deck Plate Kit (350)	0.128Inches + 0.005 - 0.001	0.133 0.127	0.128	Diameter

Plex 3/26/18 9:10 AM dart.leroux.jason